Environmental, Health & Safety

AUR-FR-044 Return to Work Training



EHS Induction Content

- Covid-19
- Legislation & Policy EHS Rules
- Site Maps & Welfare Environment
- Personal Protection Discipline
- Main Hazards

- Housekeeping



Due to the current Covid-19 pandemic, Auria Solutions UK is taking additional precautions minimize and mitigate the risk to all personnel on site. This training is mandatory and must be completed **BEFORE** returning to work at either facility.

You will be required to adhere to following:

- Follow UK government and internal guidelines and procedure for social • distancing (2m) where practicable, feasible and reasonable
- Wear safety glasses, gloves and masks in all manufacturing areas at all times
- Adhere to all safety control measures outlined in this training and in the • future
- Non-essential contractors and visitors will not be permitted to site







Coronavirus infects the lungs. The two main symptoms are a fever or a dry cough, which can sometimes lead to breathing problems.

- The cough to look out for is a new, continuous cough. This means coughing a lot for more than an hour, or having three or more coughing episodes in 24 hours. If you usually have a cough, it may be worse than usual.
- You have a fever if your temperature is above 37.8C. This can make you feel warm, cold or shivery.
- A sore throat, headache and diarrhoea have also been reported and a loss of smell and taste may also be a symptom.

The period within which the symptoms would appear is 2-14 days.







It is our goal to provide a safe and healthy environment for all our employees. To prevent the spread of COVID-19 and reduce the potential risk of exposure, we are requiring all employees to complete a personal health screening daily.

In order to accomplish this, you must consider the following questions daily **PRIOR** to leaving your home.

YOU DO NOT HAVE TO RECORD THIS IF YOU PASS THE DAILY HEALTH CHECKS

MANDATORY DAILY HEALTH CHECK

- 1. Are you <u>CURRENTLY</u> suffering from any of the following symptoms fever, cough, shortness of breath, sore throat, or diarrhea? (*Please use provided thermometers in Return to Work Package*)
- 2. Have you had close contact in the last 14 days with someone DIAGNOSED with COVID-19?
- 3. Have you traveled internationally or domestically into any area identified as a "Hot Spot" in the last 14 days?

If you have answered yes to any of the above, do not come to work and contact the absence line. Your supervisor or a manager will contact you to discuss your current symptoms and situation. Upon your return to work you will be issued and required to wear the following personal protective equipment (PPE) in <u>ALL</u> manufacturing areas to reduce the potential risk of exposure in addition to social distancing.

Correct application of PPE is discussed in further detail in this training.

Upon receipt, employees are responsible for there own PPE. Damaged, worn or defective PPE must be shown to your supervisor and will be replaced by Auria Solutions UK.

Cloth masks must be washed / cleansed daily by employees with a minimum 60°c temperature setting.









All operators must clock in and out at the following locations to reduce traffic flow at shift changeovers.

Office staff will continue to use the reception machines.

Clock In

Clock Out



There is currently no vaccine to prevent COVID-19. The best way to prevent infection is to avoid being exposed to the virus.

Public Health England (PHE) recommends that the following general cold and flu precautions are taken to help prevent people from catching and spreading COVID-19:

- Cover your mouth and nose with a tissue or your sleeve (not your hands) when you cough or sneeze.
- Put used tissues in the bin straight away
- Wash your hands with soap and water often use hand sanitizer gel if soap and water are not available.
- Try to avoid close contact with people who are unwell
- Clean and disinfect frequently touched objects and surfaces
- Avoid touching your face
- Avoid car sharing where practicable

If you are worried about symptoms, please call NHS 111. Do not go directly to your GP or other healthcare environment.





Germs spread easily. Always carry tissues and use them to catch your cough or sneeze.





Germs can live for several hours on tissues. Dispose of your tissue as soon as possible.





Hands can transfer germs to every surface you touch. Clean your hands as soon as you can.





Auria Solutions is following UK and Corporate guidance

Further information can be found below and it is recommended that regular reviews are conducted to ensure the risk to all persons at Coleshill and Hams Hall is mitigated to as low as reasonably practicable

UK Government Latest Information: LINK

World Health Organization: LINK

NHS: LINK

Auria: LINK







HM Government





Employers' Responsibilities

- Ensuring employees' health, safety and welfare at work
- Protecting non-employees against the health and safety risks arising from work activities
- Consult employees about their risks at work, current, preventive and protective measures

Employees, Contractors and Visitors Responsibilities

- Take care of their own health and safety, others around you and others who may be affected by what you do or don't do
- Co-operate with Auria in respect of Health, Safety & the Environment
- Not interfere with anything provided in the interest of health and safety
- Use any personal protective equipment provided and as instructed
- Report any work situation that you believe presents an immediate danger
- Report any shortcoming in the employers protection arrangements



All workers have a right to work in places where risks to their health and safety are properly controlled. Health and safety is about stopping you getting hurt at work or ill through work. Your employer is responsible for health and safety, but you must help.



What employers



must do for you		must do	problem
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Other health and safety contacts:			Employment rights First our race about your employment rights at:
	1	Health and Safety	www.direct.go

Environment, Health & Safety

(The Management of Health and Safety at Work Regulations 1999)

- Auria Coleshill and Hams Hall EHS Policy statement is displayed in the reception and EHS Boards. Please take the time to review our commitment and objectives.
- Auria Coleshill and Hams Hall are OHSAS 18001 and ISO 14001:2015 certified
- Every Monday there is a scheduled fire alarm test between 13:00 and 14:00 (both sites) with a 10 second duration
- Methylene diphenyl diisocyanate (MDI) is present at Coleshill and may only be maintained/serviced by trained, competent & authorized personnel



Auria accept no liability for damage or theft of personal property

ENVIRONMENTAL, HEALTH & SAFETY POLICY STATEMENT



The Plant Manager and Senior Management Team of Auria Solutions UK Ltd. Coleshill and Hams Hall facilities, recognise their responsibilities to ensure all reasonably practicable steps are taken for the Environmental, Health, Safety. Wellbeing and II-Health prevention of our employees, contractors, the general public and any other persons who may be affected by our activities, undertakings and operations in line with our legal obligations, with a commitment towards continual improvement of our Environmental, EHS (EHS) management systems and EHS performance.

The Company shall:

- Ensure adequate resources are made available for EHS matters,
- Provide framework objectives for effective planning, organisation, control, monitoring and review of the company's preventative and protective measures,
- Provide and maintain safe places of work, equipment and systems of work to minimise risk,
- Promote environmental, EHS awareness by the provision of information, instruction, and adequate training,
- Ensure all employees and contractors are competent to undertake their tasks,
- Provide suitable and sufficient supervision to ensure our policies are effective and adhered to,
- Provide access to competent professional expertise in safety, occupational health and hygiene, environment and fire prevention and emergency provisions,
- Ensure communication, consultation and participation with employees, contractors, visitors and any other persons affected by our operations,
- Put in place procedures, guidelines and safe systems of work that, ensure compliance with current legislation, OHSAS 18001, ISO 45001, ISO 14001:2015 and Auria corporate directives and this policy,
- Periodically audit and review this policy and its Environmental, Health, Safety and Welfare provisions.

Employees are to:

- Co-operate with the company at all times,
- Show care and take care of themselves and others who may be affected by their acts or omissions,
- Not intentionally or recklessly interfere or misuse anything provided for safety and health,
- Use any work equipment or safety device as they have been trained,
- Report all environmental, EHS concerns or shortcomings to an appropriate responsible person in line with the company reporting structure.

All members of the management structure including supervisory staff shall be responsible for the implementation of this Policy.

Plant Manager: Nevil Marston Date: August 2019



Good behaviours are site specific rules and safe systems of work to ensure we are fulfilling our duty to ensure so far as is reasonably practicable health and safety and welfare of our employee, visitor and contractors.

Some of them are the following :

- 1. Machinery Lock Out (Lock Out Tag Out)
- 2. Personal Protective Equipment (PPE)
- 3. Machine Safety Devices
- 4. Restricted Access to Electrical Cabins
- 5. Hearing conservation (PPE)
- 6. Respect pedestrian lanes and doors
- 7. Fire and emergency
- 8. Evacuations, Fire, Gas, Flood, Chemical spills.
- 9. Respect the speed limits for forklifts, cars and other vehicles
- 10. Control of Substances Hazardous to Health (C.O.S.H.H)
- 11. Waste Disposal



Coleshill & Hams Hall Site Maps





Fire Safety

(The Regulatory Reform (Fire Safety) Order 2005)



- 1. Keep emergency exits and routes clear at all times
- 2. Keep fire doors closed when not in use
- 3. Always obey smoking policy (only permitted in designated areas). This includes the use of vapes and e-cigarettes
- 4. Never interfere with the fabric of the facilities unless authorized by management
- 5. Always store flammable substances correctly and as directed
- 6. Always report all faulty machines and wiring immediately.
- 7. Always keep your work space tidy (5S)
- 8. Never store combustible materials next to ignitions sources
- 9. Always Control Ignition sources





Emergency Evacuation

(The Regulatory Reform (Fire Safety) Order 2005)



IN THE EVENT OF AN EMERGENCY, A SIREN WILL SOUND AND YOU MUST:

- 1. Leave the building by the nearest emergency exit
- 2. Close all doors behind you
- 3. <u>Never</u> stop to collect personal belongings
- 4. <u>Never</u> attempt to tackle a fire unless trained to do so (use correct fire extinguisher type)
- 5. Proceed to you designated assembly point located in the car park for a roll call
- 6. <u>Never</u> re-enter the building until instructed to do so



If you discover a fire, press manual call point to activate alarm*



Exit signs indicate the nearest way out of the facility and to the assembly point

*Inappropriate activation/use will result is disciplinary action and will be classified as gross misconduct



Accident & Incident Reporting

(Reporting of Injuries, Diseases and Dangerous Occurrences Regulations 2013) (The Health and Safety (First-Aid) Regulations 1981)

- All accidents and work related illnesses <u>must</u> be reported to a First Aider immediately and entered into the First Aid Room 'Accident Book'
- If you are ill at home and can not come to work, call the Absence Manager number.
- All Accidents and Incidents (i.e. near misses) must be fully investigated using local procedures within 4 hours
- Always report near misses (safety & environmental), unsafe conditions or unsafe acts to you supervisor



Occupational Health & Wellbeing

(Health & Safety at Work Act 1974) (The Management of Health and Safety at Work Regulations 1999)



Auria's vision is for employees to be healthy, achieve quality education and training, but in a safe and supportive working and learning environment.

Occupational Health and Wellbeing is an important part in the workplace. It is not only determined by whether you are free from illness or injury, it also considers the impact and interaction of a range of factors, including you physical, emotional, social, intellectual, financial and occupational state.

Please speak to your Departmental Manager or HR directly if:

- require additional information
- require confidential support and/or advice
- if you have or develop any short, medium or long term medical condition
- become a new/expectant mother
- are currently on any medication (prescribed or self purchased)

Always ensure you attend provided Occupational health appointments and follow any advice given to you by them following an injury or work related ill health.

REMEMBER, PREVENTION IS ALWAYS BETTER THAN CURE!!!





Hygiene & Infectious Disease Control



NOTICE

WASHING YOUR HANDS PROPERLY REMOVES DIRT, VIRUSES & BACTERIA TO STOP THEM SPREADING TO OTHER PEOPLE OR OBJECTS



ALWAYS WASH YOUR HANDS... 1. After using the toilet 2. Before eating 3. After coughing or sneezing



Hand Washing & Protection Techniques

Duration: 20 seconds for each technique





COSHH

(Control of Substances Hazardous to Health Regulations 2002) (Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) 2007)



Only trained, competent and authorized personnel may use, handle and store hazardous substances. You must also:

- Always wear the recommended PPE for the task
- Always wash your hands before you use the toilet, eat or drink
- Never eat or drink when working with hazardous substances
- Never smoke when working with or near hazardous substances
- Never allow others to be sprayed, splashed or contaminated
- Never allow hazardous substances to enter any drain
- Always ensure containers are appropriately labelled and secured
- Report all spillages/loss of containment immediately
- Ensure storage cupboards/containers are locked when not in use
- Never decant chemicals into unmarked containers



CLP Regulations 2015 symbols and meaning



FLT, Pump Trucks & PIV's

(Lifting Operations and Lifting Equipment Regulations (LOLER) 1998) (The Management of Health and Safety at Work Regulations 1999)



Forklift Trucks (FLT's), Powered Industrial Vehicles (PIV's) & Pump Trucks are used at both facilities. They can pinch, crush, entangle, break bones and kill. You must always:

- Only enter FLT active areas if absolutely necessary
- Use designated pedestrian walkways at all times
- Wear Hi viz vests & safety shoes in FLT operating areas
- Listen for horn (sound), blue lights & flashing beacons (visual)
- Make your presence known to drivers before entering area (gain eye contact with driver before proceeding)
- Look in both directions before using crossing routes
- Always maintain a distance of 2ft from any FLT or PIV
- Operators must abide by Auria operating procedures and be licensed to operate <u>PRIOR</u> to using any vehicle



Counterbalance & REACH FLT (Above)



Pump Truck (Bottom Left), Tugger Truck (Bottom Right)

(Electricity at Work Regulations 1989) (The Electrical Equipment (Safety) Regulations 2016)



Electricity is a familiar and necessary part of everyday life, but electricity can kill or severely injure people and cause damage to property.

- Always report all worn or damaged wires/leads immediately
- Never open/access any fuse boxes.
- Never leave water or liquids next to electrical equipment
- Never attempt your own maintenance/installation
- Remember, water and electricity do not mix!!!
- Always used three pin plugs
- Live electrical work is strictly prohibited
- Only trained, competent persons may electrical related work
- Portable appliances are routinely tested according to Auria and legal requirements





Hazardous Energy / Lock Out Tag Out

(Management of Health & Safety at Work Regulations 1999) (Provision and Use of Work Equipment Regulations (PUWER) 1998)



HAZARDOUS ENERGY:

Any source of energy (*see right*) that "can be hazardous to workers", such as from a discharge of stored energy. Failure to control the unexpected release of energy can lead to machine-related injuries or fatalities.

AUTHORIZED EMPLOYEE:

- Specially trained who may utilize LOTO procedures to perform their job/duties.
- All authorized employees <u>must</u> perform LOTO <u>prior</u> to beginning planned work

AFFECTED EMPLOYEES:

- Trained personnel who use equipment subject to LOTO or work in an area where LOTO is being performed
- Do not perform LOTO or work under LOTO protection
- Never remove an authorized employee's LOTO device
- Never restart equipment under LOTO that has been taken out of service



Examples of hazardous energy (not an exhaustive list)

ONLY PERSONNEL WHO ARE TRAINED TO AURIA STANDARDS & AUTHORIZED MAY PERFORM LOTO AT AURIA COLESHILL & HAMS HALL

Manual Handling

(Manual Handling Regulations 1992)



Employees and contractors should avoid hazardous handling, manual where possible. For example, consider using a mechanical aid (i.e. pallet truck, FLT) or asking for assistance from a colleague.

Where manual handling is unavoidable, you <u>must</u> follow the information to the right to avoid injury when lifting:

2 (3) 5 (1)(4) Plan and check for **Check your balance** When lifting items use When moving your load, Ensure that others can dangers to yourself or and position. Is the your legs. Do not jerk move from your feet. Do see you. If required, wear others. Is the destination load stable, within when lifting, keep the not twist and keep the your personal protective your weight limits heaviest part of the load of the load clear, free movement smooth and equipment (PPE). from obstruction and take a rest if needed. and easy to grip? against your body. within reason?

HOW TO AVOID A MANUAL HANDLING INJURY WHEN LIFTING:

Personal Protective Equipment (PPE)

(The Personal Protective Equipment at Work Regulations 1992)



PPE & Respiratory Protection Equipment (RPE) will be provided for employees (incl. temporary staff) and must be worn as specified by a risk assessment for that activity/task. You must ensure your PPE / RPE is:

- kept clean
- damage free
- stored appropriately
- Immediately reported to your supervisor if defective
- and removed from service

IT IS ILEGAL TO DELIBERATELY AND KNOWINGLY ALTER OR DAMAGE PPE AND WLL BE CLASSED AS GROSS MISCONDUCT

Personal Protective Equipment at Work Regulations 1992



Personal protective equipment (PPE) is provided for your health and safety and must be used.

> Defective equipment must be immediately reported to your safety representative.



Hearing Protection – Correct Application

(The Personal Protective Equipment at Work Regulations 1992)





Position band under your chin as shown above. Use your hands to press the ear pods well into the ear canal using an inward motion.

Protection levels are improved by pulling your ear up and back when fitting as shown.

In a noisy environment, lightly press the band inward with your fingertips as shown. You should not notice a significant difference in noise level.



Respiratory Protection – Correct Application

(The Personal Protective Equipment at Work Regulations 1992)



Fitting a surgical mask



- Position mask over mouth and nose
- Fasten ties or tapes above and below ears at back of head

Removing and disposing of mask



- With clean hands, untie or break ties at back of head
- hands, Remove mask by only handling at the ties, then discard in appropriate waste
- A CARACTER STORE
- Wash hands

WARNING! JUST PUTTING IT ON IS NOT ENOUGH FIT IT RIGHT!







Pull lower

strap over head

and place below

Place mask in palm of hands with straps hanging free

Hold mask in position on face



Place other strap on crown of head above ears

Adjust noseband and ensure mask is tight on face



Make final adjustments and test fit of mask

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MASI

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DISPOSAB

Hand Protection – Correct Removal





DO'S & DON'T'S TO REMEMBER

- DON'T touch environmental surfaces with contaminated gloves – e.g. door handles, keyboards, computer mouse
- **DON'T** touch your face or adjust PPE with contaminated gloves
- **DON'T** remove one glove, and then pull the other glove off by the fingertips
- DON'T reuse disposable gloves once they have been removed
- DO safely remove excess liquid beforehand
- **DO** change gloves when heavily soiled or if torn
- **DO** dispose of used gloves appropriately in the correct waste stream
- **DO** regularly cleanse/wash hands before, during and after work and breaks.

Working at Height Regulations 2005)



Working at height remains one of the biggest causes of fatalities and major injuries. Common cases include falls from ladders and through fragile surfaces.

'Work' includes moving around at a place of work (except by a staircase in a permanent workplace) but not travel to or from a place of work. For instance, an employee on a stepladder would be working at height.

A place is 'at height' if a person could be injured falling from it, even if it is at or below ground level.

- Only trained, competent persons may conduct work at height
- All WAH activities require a permit to work
- Use of Mobile Elevated Working Platforms and Scaffolds requires suitable certification (i.e. IPAF, PASMA)
- Pre-use inspection checklists must be completed prior to MEWP and stepladder/ladder use





Slips, Trips & Falls

- Report all trip hazard immediately.
- Keep all walkways free of obstructions.
- In meeting rooms and offices, do not trail leads across the floor.

Stairways

- All stairways have handrails. Keep one hand on the rail; look where you are going
- Do not run

Spillages

- Report all spillages to your manager immediately.
- For large spillages, the spill team will handle containment, cleaning and disposal



ALWAYS REMAIN VIGILANT AND REPORT NEAR MISSES / UNSAFE CONDITIONS IMMEDIATLEY



(Provision and Use of Work Equipment Regulations (PUWER) 1998)



All employees and contractors must abide by the following safety precautions (not an exhaustive list).

- Never carry a tool by the cord or hose
- Never pull the cord or the hose to disconnect it from the receptacle (this could damage electrical wire and become a shock hazard)
- Disconnect tools when not in use, before servicing and when changing
- Secure work so that both hands are free to operate the tool
- All tools (hand and power) that are damaged must be removed from service
- Tools must be kept clean so that any damage can be visibly seen
- All supplied guards (Auria and manufacturer) must be kept in place and used
- Use hand and power tools for their intended purpose
- Wear the proper PPE for the job and tool that you are using
- Inspect hand and power tools for damage and wear prior to use
- Be aware of your surroundings when grinding or cutting (i.e. people in the area, combustible materials, generation of sparks)



REPORT ALL DEFECTIVE EQUIPMENT IMMEDIATLEY, LABEL 'DO NOT USE' AND QUARANTINE

Safety Signage

(The Health and Safety (Safety Signs and Signals) Regulations 1996)



Example	Colour	Meaning	Instruction	
	RED	Prohibition sign Danger alarm	Dangerous behaviour; stop; shutdown; emergency cut-out devices; evacuate	
	YELLOW / AMBER	Warning sign	Be careful; take precautions; examine	
	BLUE	Mandatory sign	Specific behaviour or action, (e.g. wear protective equipment)	
← <u>2</u>	GREEN	Emergency escape First-aid sign	Doors; exits; escape routes; equipment and facilities Return to normal	
		No danger		



Housekeeping 5/s



Auria follows the principles of 5s (right) in all areas and at both facilities. All activities undertaken must maintain a tidy, clean, orderly and safe working environment

All employees and contractors must:

- Keep work areas clean
- Keep emergency exits, walkways and stairs clear
- Keep floors in clean, dry and in good condition
- Report damaged/broke/missing lighting immediately to your supervisor
- Stack and store items safely
- Store all work materials in clearly labelled containers and in designated storage locations
- Store flammable, corrosive, toxic and other hazardous materials in approved, clearly labelled containers and in designated areas
- Tidy and restrict cables to prevent them from becoming a hazard



Environmental Consideration

- Auria UK is certified to ISO 14001:2015 (Environmental Management)
- All employees and contractors must consider the following principles and use the waste streams provided:
 - Reduce
 - Re-Use
 - Recycle
- All contractors must take generated waste from there activities away with them or have written confirmation to use Auria facilities waste streams
- Turn off all electrical devices, machinery and lighting when not in use
- · Report all air leaks to maintenance for repair
- · Report all spillages / loss of containment to your supervisor immediately
- Do not adjust plant or machinery settings unless authorized by management
- Ensure water dispensers/ taps are fully turned off after use
- DO NOT pour hazardous liquids down drains or sinks



Site Rules, Awareness & Reminder





All contractors may only operate if approved & under a permit to work



Do not touch or interfere with equipment unless trained and authorized.

Food & drink must be consumed in the canteen areas and waste disposed of in the correct bin



No smoking or vaping except in the designated smoking areas



Report all accidents, incidents & near misses immediately to your supervisor



Mobile phones are prohibited in the manufacturing areas unless authorized by the Plant Manager



CCTV & Security surveillance in operation



Alcohol & drugs are strictly prohibited at both facilities

Discipline



YOUR SAFETY IS IMPORTANT!!!

We are doing everything we can to ensure your safety and wellbeing but this can only be done with your assistance and co-operation!

FAILURE TO COMPLY AND / OR REPEATED VIOLATIONS OF AURIA ENVIRONMENTAL, HEALTH & SAFETY POLICIES, PROCEDURES & RULES IS CLASSED AS GROSS MISCONDUCT AND CAN RESULT IN DISMISSAL FROM THE PREMESIS.





THANK YOU FOR YOUR ATTENTION!!!

Please click <u>HERE</u> complete the quiz associated with this training. (NOTE: You may need to hold CTRL+Left Click to access)

The test will generate a digital training record that will be retained in the EHS and/or HR Management System.

By completing the quiz you are confirming you have fully read and understood the training and advice given to you and agree to abide by all site environmental, health & safety rules and procedures.



